

ABSTRACT OF THE DISCLOSURE

A device for bending the rolls in a rolling stand having several rolls with the use of bending blocks, which are mounted at the run-in end and the run-out end between the roll chocks and the housing windows and can be acted upon by control elements. A piston-cylinder is assigned to the bending blocks of one of the mill housings, and a vertical positioning mechanism is assigned to the bending blocks of the opposite mill housing.